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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/720,484	11/25/2003	Byoung-Chan Kim	053933-5058	4365
9629	7590 07/13/2006		EXAMINER	
MORGAN LEWIS & BOCKIUS LLP			WILLIAMS, AI	.EXANDER O
1111 PENNSYLVANIA AVENUE NW WASHINGTON, DC 20004			ART UNIT	PAPER NUMBER
	ŕ		2826	

DATE MAILED: 07/13/2006

Please find below and/or attached an Office communication concerning this application or proceeding.

	Application No.	Applicant(s)				
	10/720,484	KIM ET AL.				
Office Action Summary	Examiner	Art Unit				
	Alexander O. Williams	2826				
The MAILING DATE of this communication a Period for Reply	appears on the cover sheet wit	h the correspondence address				
A SHORTENED STATUTORY PERIOD FOR REF WHICHEVER IS LONGER, FROM THE MAILING - Extensions of time may be available under the provisions of 37 CFR after SIX (6) MONTHS from the mailing date of this communication If NO period for reply is specified above, the maximum statutory peri - Failure to reply within the set or extended period for reply will, by star Any reply received by the Office later than three months after the ma earned patent term adjustment. See 37 CFR 1.704(b).	DATE OF THIS COMMUNIC 1.136(a). In no event, however, may a re od will apply and will expire SIX (6) MONT tute, cause the application to become ABA	ATION. ply be timely filed  THS from the mailing date of this communication.  NDONED (35 U.S.C. § 133).				
Status						
1) Responsive to communication(s) filed on 28	<u>June 2006</u> .					
2a)☐ This action is <b>FINAL</b> . 2b)⊠ T	his action is non-final.					
3)☐ Since this application is in condition for allow		•				
closed in accordance with the practice unde	r <i>Ex parte Quayle</i> , 1935 C.D.	11, 453 O.G. 213.				
Disposition of Claims						
4) Claim(s) <u>1-12</u> is/are pending in the application.						
4a) Of the above claim(s) <u>9-11</u> is/are withdrawn from consideration.						
5) Claim(s) is/are allowed.		·				
6)⊠ Claim(s) <u>1-8 and 12</u> is/are rejected.						
7) ☐ Claim(s) is/are objected to.						
8) Claim(s) are subject to restriction and	d/or election requirement.					
Application Papers						
9)☐ The specification is objected to by the Exam	iner.					
10)☐ The drawing(s) filed on is/are: a)☐ a	ccepted or b) Dobjected to b	by the Examiner.				
Applicant may not request that any objection to t	he drawing(s) be held in abeyand	ce. See 37 CFR 1.85(a).				
Replacement drawing sheet(s) including the corr	ection is required if the drawing(	s) is objected to. See 37 CFR 1.121(d).				
11)☐ The oath or declaration is objected to by the	Examiner. Note the attached	Office Action or form PTO-152.				
Priority under 35 U.S.C. § 119						
12)⊠ Acknowledgment is made of a claim for forei	gn priority under 35 U.S.C. §	119(a)-(d) or (f).				
a)⊠ All b)☐ Some * c)☐ None of:						
1. Certified copies of the priority docume						
2. Certified copies of the priority docume	·	-				
3. Copies of the certified copies of the p	•	received in this National Stage				
application from the International Bur						
* See the attached detailed Office action for a I	ist of the certified copies not r	eceived.				
Attachment(s)						
1) Notice of References Cited (PTO-892)		ummary (PTO-413)				
2) Notice of Draftsperson's Patent Drawing Review (PTO-948) 3) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/		)/Mail Date formal Patent Application (PTO-152)				
Paper No(s)/Mail Date	6) Other:					
U.S. Patent and Trademark Office PTOL-326 (Rev. 7-05) Office	Action Summary	Part of Paper No./Mail Date 20060710				
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Application/Control Number: 10/720,484 Page 2

Art Unit: 2826

Serial Number: 10/720484 Attorney's Docket #: 053933-5058 Filing Date: 11/25/2003; claimed foreign priority to 9/4/2003

Applicant: Kim et al.

Examiner: Alexander Williams

Applicant's RCE filed 6/28/06 has been acknowledged.

Applicant's Amendment filed 5/17/06 for the election of Group I (claims 1 to 8), filed 8/27/2004, has been acknowledged.

This application contains claims 9 to 11 drawn to an invention non-elected without traverse.

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

This application currently names joint inventors. In considering patentability of the claims under 35 U.S.C. 103(a), the examiner presumes that the subject matter of the various claims was commonly owned at the time any inventions covered therein were made absent any evidence to the contrary. Applicant is advised of the obligation under 37 CFR 1.56 to point out the inventor and invention dates of each claim that was not commonly owned at the time a later invention was made in order for the examiner to consider the applicability of 35 U.S.C. 103(c) and potential 35 U.S.C. 102(f) or (g) prior art under 35 U.S.C. 103(a).

Claims 1 to 7 and 12 are rejected under 35 U.S.C. § 103(a) as being unpatentable over Corisis et al. (U.S. Patent Application Publication # 2003/0189256 A1) in view of Waki (U.S. Patent # 6,080,604).

- 1. Corisis et al. (figures 1 to 13) specifically figures 3 and 8 show a ball grid array (BGA) package 50 having a semiconductor chip 20a', 20b' with edge-bonding metal patterns (45, see figure 1) formed thereon, comprising: a substrate 52 having circuit patterns for electric connection formed therein (inherit); a center-bonding type semiconductor chip 20a',20b' attached to the substrate, the semiconductor chip having center-bonding pads (34, see figure 1) formed on one side thereof; edge-bonding metal patterns (45, see figure 1) electrically connected to the center-bonding pads of the semiconductor chip, the edge bonding metal patterns being extended towards the edge regions of the center-bonding type semiconductor chip; connection members 56 for electrically connecting the edge bonding metal patterns extended towards the edge regions of the semiconductor chip to the circuit patterns of the substrate, respectively; a sealing material 58 for molding the substrate to protect the semiconductor chip; and solder balls (shown at the bottom of 52) attached to solder pads (not shown, but inherit) electrically connected to the circuit patterns of the substrate, respectively, for transmitting electric signals from the semiconductor chip to an external substrate, wherein the edge-bonding metal patterns (45, see figure 1) are in contact with both of the centerbonding pads 34 and the connection members 56, and an entire exposed surface of the centerbonding pads is covered by the edge-bonding metal patterns (see for example, in figure 4, 44 entirely covers the entire surface of 34). Corisis et al. fail to explicitly show the edge-bonding type metal pattern being extended in a wafer level towards the edge regions of the first centerbonding type semiconductor chip.
- 2. Corisis et al. (figures 1 to 13) specifically figure 8 show a ball grid array (BGA) package 50 having semiconductor chips 20a',20b' with edge-bonding metal patterns (45, see figure 1) formed thereon, comprising: a substrate 52 having circuit patterns for electric connection formed therein; a first center-bonding type semiconductor chip 20a' attached to the substrate, the first semiconductor chip having center bonding pads (34, see figure 1) formed on one side thereof; edge-bonding metal patterns (45, see figure 1) electrically connected to the center-bonding pads of the first semiconductor chip, the edge-bonding metal patterns being

extended towards the edge regions of the first center-bonding type semiconductor chip; a bonding member (49, see figure 5) applied to the first semiconductor chip to form a stacked structure; a second center-bonding type semiconductor chip 20b' stacked on the first semiconductor chip via the bonding member, the second semiconductor chip having center-bonding pads (34, see figure 1) formed on one side thereof; edge-bonding metal patterns (45, see figure 1) electrically connected to the center-bonding pads of the second semiconductor chip, the edge-bonding metal patterns being extended towards the edge regions of the second center-bonding type semiconductor chip; connection members 56 for electrically connecting the edge bonding metal patterns of the first and second semiconductor chips to the circuit patterns (inherit) of the substrate, respectively; a sealing material 58 for molding the substrate to protect the first and second semiconductor chips; and solder balls (shown on the bottom of 52) attached to solder pads (inherit) electrically connected to the circuit patterns of the substrate, respectively, for transmitting electric signals from the first and second semiconductor chips to an external substrate wherein the edge-bonding metal patterns (45, see figure 1) are in contact with both of the center-bonding pads 34 and the connection members 56, wherein the edge-bonding metal patterns (45, see figure 1) are in contact with both of the center-bonding pads 34 and the connection members 56, and an entire exposed surface of the center-bonding pads is covered by the edge-bonding metal patterns, and an entire exposed surface of the center-bonding pads is covered by the edge-bonding metal patterns (see for example, in figure 4, 44 entirely covers the entire surface of 34). Corisis et al. fail to explicitly show the edge-bonding type metal pattern being extended in a wafer level towards the edge regions of the first center-bonding type semiconductor chip.

12. Corisis et al. (figures 1 to 13) specifically figures 3 and 8 show a ball grid array (BGA) package 50 having a semiconductor chip 20a',20b' with edge-bonding metal patterns (45, see figure 1) formed thereon, comprising: a substrate 52 having circuit patterns for electric connection formed therein (inherit); a center-bonding type semiconductor chip 20a',20b'

attached to the substrate, the semiconductor chip having center-bonding pads (34, see figure 1) formed on one side thereof; edge-bonding metal patterns (45, see figure 1) electrically connected to the center-bonding pads of the semiconductor chip, the edge bonding metal patterns being extended towards the edge regions of the center-bonding type semiconductor chip; connection members 56 for electrically connecting the edge bonding metal patterns extended towards the edge regions of the semiconductor chip to the circuit patterns of the substrate, respectively; a sealing material 58 for molding the substrate to protect the semiconductor chip; and solder balls (shown at the bottom of 52) attached to solder pads (not shown, but inherit) electrically connected to the circuit patterns of the substrate, respectively, for transmitting electric signals from the semiconductor chip to an external substrate, wherein the edge-bonding metal patterns (45, see figure 1) are in contact with both of the centerbonding pads 34 and the connection members 56, and an entire exposed surface of the centerbonding pads is in contact with the edge-bonding metal patterns (see for example, in figure 4, 44 entirely covers the entire surface of 34). Corisis et al. fail to explicitly show the edgebonding type metal pattern being extended in a wafer level towards the edge regions of the first center-bonding type semiconductor chip.

Waki is cited for showing a semiconductor device having TAB leads. Specifically, Waki (figures 1 to 78) specifically figures 3A and 3B discloses package 50 having a semiconductor chip 1 with edge-bonding metal patterns 3 formed thereon, comprising: a substrate 6 having circuit patterns for electric connection formed therein (inherit); a center-bonding type semiconductor chip 1 attached to the substrate, the semiconductor chip having center-bonding pads 2 formed on one side thereof; edge-bonding metal patterns 3 electrically connected to the center-bonding pads of the semiconductor chip, the edge bonding metal patterns being extended in a wafer level towards the edge regions of the center-bonding type semiconductor chip; connection members 44 for electrically connecting the edge bonding metal patterns extended towards the edge regions of the semiconductor chip to the circuit patterns of the substrate, respectively; a sealing material 66 for molding the substrate to protect the

semiconductor chip; wherein the edge-bonding metal patterns 3 are in contact with both of the center-bonding pads 2 and the connection members 44, and an entire exposed surface of the center-bonding pads is covered by the edge-bonding metal patterns 3 for the purpose of providing a TAB lead for easily connecting between terminals and integrated circuits on semiconductor chips.

- 3. The package as set forth in claim 2, Corisis et al. show wherein the bonding member (49, see figure 5) applied to the first semiconductor chip is a nonconductive bonding agent having spacers therein, the bonding member serving to maintain balance between the first semiconductor chip and the second semiconductor chip and to prevent shorts between the second semiconductor chip and the connection members of the first semiconductor-chip.
- 5. The package as set forth in claim 1 or 2, Corisis et al. show wherein the connection members 56 are conductive wires.
- 6. The package as set forth in claim 1, Corisis et al. show wherein the edge-bonding metal patterns (45, see figure 1) are connected to the corresponding circuit patterns of the substrate 52 at the edge regions of the semiconductor chip 20a',20b' by means of the connection members 56.
- 7. The package as set forth in claim 2, Corisis et al. show wherein the edge-bonding metal patterns (45, see figure 1) are electrically connected to the corresponding circuit patterns (inherit) of the substrate 52 at the edge regions of the first and second semiconductor chips 20a',20b' by means of the connection members 56, respectively.

Therefore, it would be obvious to one of ordinary skill in the art to use Waki's edge bonding metal patterns being extended in a wafer level towards the edge regions of the first center bonding type semiconductor chip to modify Corisis et al.'s edge bonding metal patterns being extended towards the edge regions of the first center bonding type semiconductor chip for the purpose of providing a TAB lead for easily connecting between terminals and integrated circuits on semiconductor chips.

DOCUMENT-IDENTIFIER: US 2003/0189256 A1

TITLE: Bond pad rerouting element and stacked semiconductor device assemblies including the rerouting element

Summary of Invention Paragraph - BSTX (12):

[0012] Many semiconductor devices include bond pads that are arranged at central locations on an active surface thereof. Examples include semiconductor devices that are configured for use with leads-over-chip (LOC) type lead frames, in which the bond pads are arranged substantially linearly along the centers thereof, as well as semiconductor devices with bond pads disposed in an "I" arrangement. While it may be desirable to use such semiconductor devices in stacked multi-chip modules, the central bond pad placements thereof do not readily facilitate the use of bond wires or other laterally extending discrete conductive elements to electrically connect the bond pads with their corresponding terminal pads of a circuit board that underlies the semiconductor device stack.

Initially, and with respect to claim 4, note that a "product by process" claim is directed to the product per se, no matter how actually made, <u>In re Hirao</u>, 190 USPQ 15 at 17 (footnote 3). See also <u>In re Brown</u>, 173 USPQ 685; <u>In re Luck</u>, 177 USPQ 523; <u>In re Wertheim</u>, 191 USPQ 90 (209 USPQ 554 does not deal with this issue); <u>In re Fitzgerald</u>, 205 USPQ 594, 596 (CCPA); <u>In re Marosi et al.</u>, 218 USPQ 289 (CAFC); and most recently, <u>In re Thorpe et al.</u>, 227 USPQ 964 (CAFC, 1985) all of which make it clear that it is the final product per se which must be determined in a "product by process" claim, and not the patentability of the process, and that, as here, an old or obvious product produced by a new method is not patentable as a product, whether claimed in "product by process" claims or not. Note that Applicant has burden of proof in such cases as the above case law makes clear.

As to claim 4, As to the grounds of rejection under section 103, see MPEP § 2113.

Claim 8 is rejected under 35 U.S.C. § 103(a) as being unpatentable over Corisis et al. (U.S. Patent Application Publication # 2003/0189256 A1) in view of in view of Waki (U.S. Patent # 6,080,604) and further in view Miyagawa (U.S. Patent # 6,780,023).

Corisis et al. and Waki show the features of the claimed invention as detailed above, but fail to explicitly show wherein the sealing material is synthetic resin.

Miyagawa is cited for showing printed circuit board having plurality of conductive patterns passing through adjacent pads. Specifically, Miyagawa (figures 1 to 6) specifically figure 6 discloses wherein the sealing material 17 is synthetic resin for the purpose of protecting a printed circuit board surface which permits passing a plurality of conductive patterns between adjacent pads without complicating the pad shape and layout.

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- (3) FIG. 1 shows a circuit module 11 used in an electric apparatus such as a portable computer. The circuit module 11 comprises a <u>ball grid array (BGA)</u> type <u>semiconductor</u> package 12 and a printed wiring board 13.
- (4) The <u>semiconductor</u> package 12 constitutes a surface mount circuit component. The <u>semiconductor</u> package 12 comprises a package <u>substrate</u> 14, an <u>IC chip</u> 15 and a plurality of solder <u>balls</u> 16. The package <u>substrate</u> 14 has a first surface 14a and a second surface 14b as a terminal surface. The second surface 14b is the opposite side of the first surface 14a. The <u>IC chip</u> 15 is mounted on the first surface 14a of the package <u>substrate</u> 14, and is covered by a synthetic resin mold material 17.

Therefore, it would have been obvious to one of ordinary skill in the art to use Miyagawa's synthetic resin to modify the combination of Waki and Corisis et al.'s sealing material for the purpose of protecting a printed circuit board surface which permits passing a plurality of conductive patterns between adjacent pads without complicating the pad shape and layout.

## Response

Applicant's arguments filed 5/17/06 have been fully considered, but are not found to be persuasive in view of the modified grounds of rejections detailed above.

Field of Search	Date
U.S. Class and subclass:	11/6/04
257/777,686,723,685,200,698,696,690,691,737,738,698,777,67	4/10/05
3,e23.146,e25.013,e23.063,e23.039,e23/032,e23/033,e23/034,e2	9/1/05
3.0555	2/21/06
	7/10/06
Other Documentation:	11/6/04
foreign patents and literature in	4/10/05
257/777,686,723,685,200,698,696,690,691,737,738,698,777,67	9/1/0

3,e23.146,e25.013,e23.063,e23.039,e23/032,e23/033,e23/034,e2 3.0555	2/21/06 7/10/06
Electronic data base(s):	11/6/04
U.S. Patents EAST	4/10/05
	7/10/06

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Alexander O Williams whose telephone number is (571) 272 1924. The examiner can normally be reached on M-F 6:30-7:00PM.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Nathan Flynn can be reached on (571) 272 1915. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Alexander O Williams Primary Examiner Art Unit 2826

AOW 7/10/06